



MULTIBASE™ MB25-381

Silicone Masterbatch

DuPont MULTIBASE™ MB25-381 Masterbatch is a pelletized formulation containing 25% of a functionalized ultra-high molecular weight (UHMW) siloxane polymer dispersed in a terpolymer.

It is designed to be used as additive in polypropylene compatible systems to impart benefits such as processing improvements and modification of surface characteristics. Liquid siloxane plastic additives have been used for several years to improve the lubricity and flow of thermoplastics. They are effective in this role although some difficulties have been experienced in the incorporation of liquids into thermoplastic melts without the use of specialized equipment. It has also been difficult to produce masterbatches with greater than 20% liquid siloxane because of processing difficulty and bleed problems.

The DuPont MULTIBASE™ MB Series Masterbatches address these problems by supplying a high concentration of an ultra-high molecular weight (UHMW) Siloxane as dispersion in a dry pellet form in a variety of thermoplastics.

Applications

Additive for polypropylene and Polyethylene compatible systems

Benefits

When added to Polypropylene and Polyethylene elastomers and similar thermoplastics at 0.4% to 4.0%, improved processing and flow of the resin is expected, including better mold filling, less extruder torque, internal lubrication, mold release and faster throughput. At higher addition levels, 4% to 8%, improved surface properties are expected, including lubricity, slip, lower coefficient of friction, and greater mar and abrasion resistance.

Product information

Colour	White	
Polydimethylsiloxane content	25 %	PhEur 1470

Other properties

Recommended use level	0.4 - 8 %
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Injection

Drying Recommended	no
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	4 h

Storage and stability

Shelf life	48 months
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Characteristics

Additives	Release agent
Compatibility	Polyolefins

Additional information

How to use	DuPont MASTERBATCHES are designed to be processed in the same way as the thermoplastic carrier on which they are based. Masterbatch pellets can be compounded in or added by using a feed hopper during injection molding or extrusion.
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