



Material Safety Data Sheet

DOW CHEMICAL INTERNATIONAL PVT. LTD.

Product name: XIAMETER™ OFX-0536 Fluid

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DOW CHEMICAL INTERNATIONAL PVT. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: XIAMETER™ OFX-0536 Fluid

Recommended use of the chemical and restrictions on use

Identified uses: Additives

COMPANY IDENTIFICATION

DOW CHEMICAL INTERNATIONAL PVT. LTD.
UNIT NO. 801, 8th FLOOR, BUILDING NO. 9,
GIGAPLEX,
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Customer Information Number:

(91) 22-6674-1500
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 91-22-6674-1800

Local Emergency Contact: 0091-22-6674-1800

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids - Category 2

Acute toxicity - Category 4 - Oral

Skin corrosion/irritation - Category 2

Serious eye damage/eye irritation - Category 2A

Reproductive toxicity - Category 2

Specific target organ toxicity - single exposure - Category 2 - Oral

Short-term (acute) aquatic hazard - Category 1

Long-term (chronic) aquatic hazard - Category 1

GHS label elements

Hazard pictograms



Signal word: **DANGER!**

Hazard statements

Highly flammable liquid and vapour.

Harmful if swallowed.

Causes skin irritation.

Causes serious eye irritation.

Suspected of damaging fertility.

May cause damage to organs (Eyes, Central nervous system) if swallowed.

Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ ventilating/ lighting equipment.

Use non-sparking tools.

Take action to prevent static discharges.

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Avoid release to the environment.

Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response

IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Call a POISON CENTER/ doctor.

If skin irritation occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice and/or attention.

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Collect spillage.

Storage

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

Substance name: Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**CASRN:** 69430-37-1

Component	CASRN	Concentration
Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxy silane	69430-37-1	>= 90.0 - <= 100.0 %
Methanol	67-56-1	>= 3.0 - < 10.0 %
Decamethylcyclopentasiloxane	541-02-6	>= 1.0 - < 10.0 %
Octamethyl Cyclotetrasiloxane	556-67-2	>= 1.0 - < 2.5 %

4. FIRST AID MEASURES

Description of first aid measures**General advice:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Obtain medical attention without delay. Wash clothing before reuse. Properly dispose of contaminated leather items, such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do NOT induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. In cases where several ounces (60 - 100 ml) have been ingested, consider the use of ethanol and hemodialysis in the treatment. Consult standard literature for details of treatment. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry sand. Dry chemical.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

Special hazards arising from the substance or mixture

Hazardous combustion products: Silicon oxides. Nitrogen oxides (NOx). Formaldehyde. Carbon oxides.

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.. Flammable mixtures may exist within the vapor space of containers at room temperature.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Fire burns more vigorously than would be expected.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire.. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Avoid inhalation of vapour or mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause

an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Methanol	ACGIH	TWA	200 ppm
	Further information: Skin: Danger of cutaneous absorption		
	ACGIH	STEL	250 ppm
	Further information: Skin: Danger of cutaneous absorption		
	IN OEL	STEL	310 mg/m3 250 ppm
	Further information: Skin: Potential contribution to the overall exposure by the cutaneous route including mucous membranes and eye.		
	IN OEL	TWA	260 mg/m3 200 ppm
	Further information: Skin: Potential contribution to the overall exposure by the cutaneous route including mucous membranes and eye.		
Decamethylcyclopentasiloxane	US WEEL	TWA	10 ppm
Octamethyl Cyclotetrasiloxane	US WEEL	TWA	10 ppm

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. Local exhaust ventilation may be necessary for some operations. Lethal concentrations may exist in areas with poor ventilation.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. Examples of acceptable glove barrier materials include: Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 4 or higher (breakthrough time greater than 120 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 1 or higher (breakthrough time greater than 10 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	Colorless
Odor	alcohol-like
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	64.6 °C

Flash point	Pensky-Martens closed cup 15.5 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.985
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	40 cSt at 25 °C
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

Conditions to avoid: Avoid static discharge. Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)**Acute oral toxicity**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

As product: Single dose oral LD50 has not been determined.

Information for components:**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**

Single dose oral LD50 has not been determined.

Methanol

Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart. Effects may be delayed. LD50, Rat, > 5,000 mg/kg

Lethal Dose, Humans, 340 mg/kg Estimated.

Lethal Dose, Humans, 29 - 237 ml Estimated.

Decamethylcyclopentasiloxane

LD50, Rat, male and female, > 24,134 mg/kg

Octamethyl Cyclotetrasiloxane

LD50, Rat, male, > 4,800 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

Prolonged or widespread skin contact may result in absorption of potentially harmful amounts. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

As product: The dermal LD50 has not been determined.

Information for components:**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**

The dermal LD50 has not been determined.

Methanol

Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death. LD50, Rabbit, 15,800 mg/kg

Decamethylcyclopentasiloxane

LD50, Rabbit, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Octamethyl Cyclotetrasiloxane

LD50, Rat, male and female, > 2,400 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death. Effects may be delayed.

As product: The LC50 has not been determined.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

The LC50 has not been determined.

Methanol

Easily attainable vapor concentrations may cause serious adverse effects, even death. At lower concentrations: May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death. Effects may be delayed.

LC50, Rat, 4 Hour, vapour, 3 mg/l

Decamethylcyclopentasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 8.67 mg/l

Octamethyl Cyclotetrasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 36 mg/l OECD Test Guideline 403

Skin corrosion/irritation

Based on information for component(s):

Brief contact may cause skin irritation with local redness.

May cause drying and flaking of the skin.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

For similar material(s):

Brief contact may cause skin irritation with local redness.

Methanol

Prolonged contact may cause slight skin irritation with local redness.

Decamethylcyclopentasiloxane

Prolonged contact is essentially nonirritating to skin.

Octamethyl Cyclotetrasiloxane

Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation

Based on information for component(s):

May cause eye irritation.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

For similar material(s):

May cause eye irritation.

Methanol

May cause eye irritation.

Decamethylcyclopentasiloxane

Essentially nonirritating to eyes.

Octamethyl Cyclotetrasiloxane

Essentially nonirritating to eyes.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Methanol

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Decamethylcyclopentasiloxane

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Octamethyl Cyclotetrasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 2.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

Available data are inadequate to determine single exposure specific target organ toxicity.

Methanol

Causes damage to organs.
Route of Exposure: Oral
Target Organs: Eyes, Central nervous system

Decamethylcyclopentasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Octamethyl Cyclotetrasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

Based on available information, aspiration hazard could not be determined.

Methanol

May be harmful if swallowed and enters airways.

Decamethylcyclopentasiloxane

Based on physical properties, not likely to be an aspiration hazard.

Octamethyl Cyclotetrasiloxane

May be harmful if swallowed and enters airways.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Kidney.
Liver.
Respiratory tract.
Female reproductive organs.

Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Information for components:**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**

No relevant data found.

Methanol

Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Decamethylcyclopentasiloxane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Octamethyl Cyclotetrasiloxane

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Respiratory tract.

Female reproductive organs.

Carcinogenicity

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Repeated exposure in rats to D4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown. Results from a 2 year repeated vapour inhalation exposure study to rats of decamethylcyclopentasiloxane (D5) indicate effects (uterine endometrial tumors) in female animals. This finding occurred at the highest exposure dose (160 ppm) only. Studies to date have not demonstrated if this effect occurs through a pathway that is relevant to humans.

Information for components:**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**

No relevant data found.

Methanol

Did not cause cancer in laboratory animals.

Decamethylcyclopentasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of decamethylcyclopentasiloxane (D5) indicate effects (uterine endometrial tumors) in female animals. This finding occurred at the highest exposure dose (160 ppm) only. Studies to date have not demonstrated if this effect occurs through a pathway that is relevant to humans.

Octamethyl Cyclotetrasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Repeated exposure in rats to D4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Teratogenicity

Methanol has caused birth defects in mice at doses nontoxic to the mother as well as slight behavioral effects in offspring of rats.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

No relevant data found.

Methanol

Methanol has caused birth defects in mice at doses nontoxic to the mother as well as slight behavioral effects in offspring of rats.

Decamethylcyclopentasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Octamethyl Cyclotetrasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals. Contains component(s) which have interfered with fertility in animal studies.

Information for components:

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

No relevant data found.

Methanol

In animal studies, did not interfere with reproduction.

Decamethylcyclopentasiloxane

In animal studies, did not interfere with reproduction.

Octamethyl Cyclotetrasiloxane

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, has been shown to interfere with fertility.

Mutagenicity

In vitro genetic toxicity studies were negative for component(s) tested. Contains component(s) which were negative in some animal genetic toxicity studies and positive in others.

Information for components:**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane**

No relevant data found.

Methanol

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative in some cases and positive in other cases.

Decamethylcyclopentasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Octamethyl Cyclotetrasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane****Acute toxicity to aquatic invertebrates**

Material is very toxic to aquatic organisms (LC50/EC50/IC50 below 1 mg/L in the most sensitive species).

For similar material(s):

EC50, 48 Hour, > 0.1 - 1 mg/l

Methanol**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Bluegill sunfish (*Lepomis macrochirus*), flow-through test, 96 Hour, 15,400 mg/l

Acute toxicity to aquatic invertebrates

LC50, *Daphnia magna* (Water flea), 48 Hour, > 10,000 mg/l

Acute toxicity to algae/aquatic plants

ErC50, *Pseudokirchneriella subcapitata* (green algae), 96 Hour, Growth rate, 22,000 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

IC50, activated sludge, 3 Hour, Respiration rates., > 1,000 mg/l, OECD Test Guideline 209

Chronic toxicity to fish

NOEC, *Oryzias latipes* (Orange-red killifish), 200 Hour, 15,800 mg/l

Decamethylcyclopentasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 16 µg/l, OECD Test Guideline 204 or Equivalent

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna, 48 Hour, > 2.9 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, > 0.012 mg/l

No toxicity at the limit of solubility

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, 0.012 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 16 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 45 d, >= 0.017 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, >= 0.014 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna, 21 d, 0.015 mg/l

Toxicity to soil-dwelling organisms

This product does not have any known adverse effect on the soil organisms tested.

NOEC, Eisenia fetida (earthworms), >= 76 mg/kg

Octamethyl Cyclotetrasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through, 96 Hour, > 0.022 mg/l

No toxicity at the limit of solubility

LC50, Cyprinodon variegatus (sheepshead minnow), flow-through, 14 d, > 0.0063 mg/l

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Mysidopsis bahia (opossum shrimp), flow-through test, 96 Hour, > 0.0091 mg/l

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.015 mg/l

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, > 0.022 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 93 d, >= 0.0044 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility
NOEC, Daphnia magna (Water flea), 21 d, ≥ 0.0079 mg/l

Persistence and degradability

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

Biodegradability: Based on data from similar materials No appreciable biodegradation is expected.

Methanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

Decamethylcyclopentasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 0.14 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Octamethyl Cyclotetrasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Stability in Water (1/2-life)

Hydrolysis, DT50, 69.3 - 144 Hour, pH 7, Half-life Temperature 24.6 °C, OECD Test Guideline 111

Bioaccumulative potential

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

Bioaccumulation: No relevant data found.

Methanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.77 Measured

Bioconcentration factor (BCF): < 10 Leuciscus idus (Golden orfe) Measured

Decamethylcyclopentasiloxane

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 5.2 Measured

Bioconcentration factor (BCF): 2,010 Fish Estimated.

Octamethyl Cyclotetrasiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49 Measured
Bioconcentration factor (BCF): 12,400 Pimephales promelas (fathead minnow) Measured

Mobility in Soil

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

No relevant data found.

Methanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.44 Estimated.

Decamethylcyclopentasiloxane

Expected to be relatively immobile in soil (Koc > 5000).

Partition coefficient (Koc): > 5000 Estimated.

Octamethyl Cyclotetrasiloxane

Expected to be relatively immobile in soil (Koc > 5000).

Results of PBT and vPvB assessment

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Methanol

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Decamethylcyclopentasiloxane

Decamethylcyclopentasiloxane (D5) meets the current REACh Annex XIII criteria for vPvB. However, D5 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D5 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms. Based on an independent scientific panel of experts, the Canadian Minister of the Environment has concluded that "D5 is not entering the environment in a quantity or concentration or under conditions that have or may have an immediate or long-term harmful effect on the environment or its biological diversity, or that constitute or may constitute a danger to the environment on which life depends".

Octamethyl Cyclotetrasiloxane

Octamethylcyclotetrasiloxane (D4) meets the current REACh Annex XIII criteria for PBT and vPvB. In Canada, D4 has been assessed and deemed to meet the PiT criteria. However, D4 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D4 is not biomagnifying in aquatic and terrestrial food webs. D4 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D4 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Other adverse effects

Dimethyl siloxane, HO-term Rxn methyltrimethoxysilane and aminoethylaminopropyltrimethoxysilane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Methanol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Decamethylcyclopentasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Octamethyl Cyclotetrasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Aminosiloxane, Methanol)
UN number	UN 1993
Class	3
Packing group	II
Environmental hazards	Aminosiloxane

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Aminosiloxane, Methanol)
UN number	UN 1993
Class	3
Packing group	II
Marine pollutant	Aminosiloxane
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Aminosiloxane, Methanol)
UN number	UN 1993
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

This product has been classified in accordance with the criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), rev. 7.

16. OTHER INFORMATION

Revision

Identification Number: 4100097 / A146 / Issue Date: 17.06.2020 / Version: 4.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
IN OEL	India. Permissible levels of certain chemical substances in work environment.
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECS - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed

(Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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